



NATURA® BY GAUTHIER

	Weight (g/m ²)	Composition
STRETCH NATURA® 130 STRETCH*	130	100 % NATURA® PES STRETCH
STRETCH NATURA® 150 STRETCH*	150	100 % NATURA® PES STRETCH
STRETCH NATURA® 170 STRETCH*	170	100 % NATURA® PES STRETCH
STRETCH NATURA® 200 STRETCH*	200	100 % NATURA® PES STRETCH
STRETCH NATURA® 240 STRETCH*	240	100 % NATURA® PES STRETCH
STRETCH NATURA® 270 STRETCH*	270	100 % NATURA® PES STRETCH
STRETCH CHEVRON 170 STRETCH*	170	100 % NATURA® PES STRETCH
NATURA® 200	180	100 % NATURA® PES
STRETCH N.PINSTRIPES 150 STRETCH*	150	99% NATURA® PES STRETCH/ 1% Cotton
N.PINSTRIPES 200	180	99% NATURA® PES/ 1% Cotton
DENIM 220	220	55% Cotton/ 45% NATURA® PES
DENIM 220 ACTIF	230	55% Cotton/ 42% NATURA® PES/ 3% LYCRA®
DENIM 250 ACTIF	250	62% Cotton/ 35% NATURA® PES/ 3% LYCRA®
DENIM 300 ACTIF	300	57% NATURA® PES/ 40% Cotton/ 3% LYCRA®
STRETCH DENIM 270 STRETCH*	270	63% NATURA® PES/ 35% Cotton/ 2% LYCRA®

* The one-way Stretch of the NATURA line from Gauthier is mechanical based, fabrics do not contain LYCRA® unless specified



SUSTAINABLE DEVELOPMENT BY GAUTHIER

	Weight (g/m ²)	Composition
2LIFE® 150	150	100 % 2LIFE®- rPET
2LIFE® 180	180	100 % 2LIFE®- rPET
SENSO	165	100 % 2LIFE®- rPET
STRETCH 2LIFE® 170 STRETCH	170	100 % 2LIFE®- rPET STRETCH
STRETCH 2LIFE® 200 STRETCH	200	100 % 2LIFE®- rPET STRETCH
STRETCH 2LIFE® 240 STRETCH	240	100 % 2LIFE®- rPET STRETCH
STRETCH SeaLife STRETCH	170	100% 2LIFE®- rPET STRETCH Labelled SEAQUAL®
STRETCH SoftLife STRETCH	170	100% 2LIFE®- rPET STRETCH
2LIFE® Tencel 180	180	55% 2LIFE®- rPET/ 45% Lyocell
2LIFE® Tencel XLA 200	200	60% 2LIFE®- rPET/ 35% Lyocell/ 5% XLA
2LIFE® Tencel XLA 250	250	57% 2LIFE®- rPET/ 39% Lyocell/ 4% XLA
2LIFE® 150 Viscose	150	50% 2LIFE®- rPET/ 33% Viscose/ 17% INFINITY®- PES
YOUNGSTER 2LIFE®	310	100% 2LIFE®- rPET
YOUNGSTER C 2LIFE® UNI	380	70% 2LIFE®- rPET/ 29% Cotton/ 1% XLA
YOUNGSTER C 2LIFE® XLA	340	69% 2LIFE®- rPET/ 29% Cotton/ 3% XLA
E-PLANET BIO	190	50% 2LIFE®- rPET/ 50% Cotton Bio
MILIPOLE 2LIFE®	220	80% 2LIFE®- rPET/ 20% Cotton
BUSINESS CLASS 230 STRETCH	230	70% NATURA® PES/ 30% 2LIFE®- rPET



ESSENTIALS BY GAUTHIER

	Weight (g/m ²)	Composition
SOFIA	130	100 % INFINITY®- PES
VIENNA 3	150	100 % INFINITY®- PES
TWILL 150	150	100 % INFINITY®- PES
TWILL 180	180	100 % INFINITY®- PES
TWILL 200	200	100 % INFINITY®- PES
STRETCH TWILL 180 ACTIF*	180	100 % INFINITY®- PES STRETCH
STRETCH TWILL 200 ACTIF*	200	100 % INFINITY®- PES STRETCH
TRAVELLER	170	100 % INFINITY®- PES
STRETCH THERMOLIFE® 150 STRETCH	150	100% 2LIFE® THERMOLIFE®- rPET
STRETCH THERMOLIFE® 170 STRETCH	170	100% 2LIFE® THERMOLIFE®- rPET
BALI 180 Émerisé	180	60% INFINITY® PES/ 40% Cotton
RELAX 220	220	57% Cotton/ 39% INFINITY® PES/ 4% XLA

*Les tissus bi-stretch de la gamme INFINITY® sont sans LYCRA® - Bi-stretch range INFINITY® doesn't contain LYCRA®



Finish Gamme NATURA®

without finish

FC FREE : CO repellent finish

HYDRO : Oil & water repellent finish